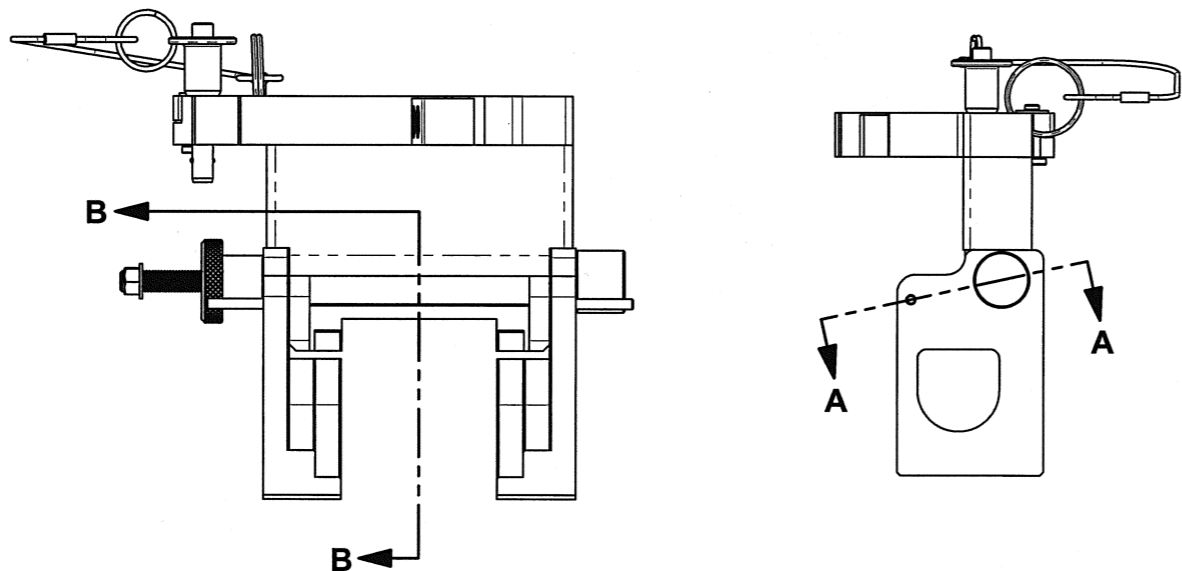
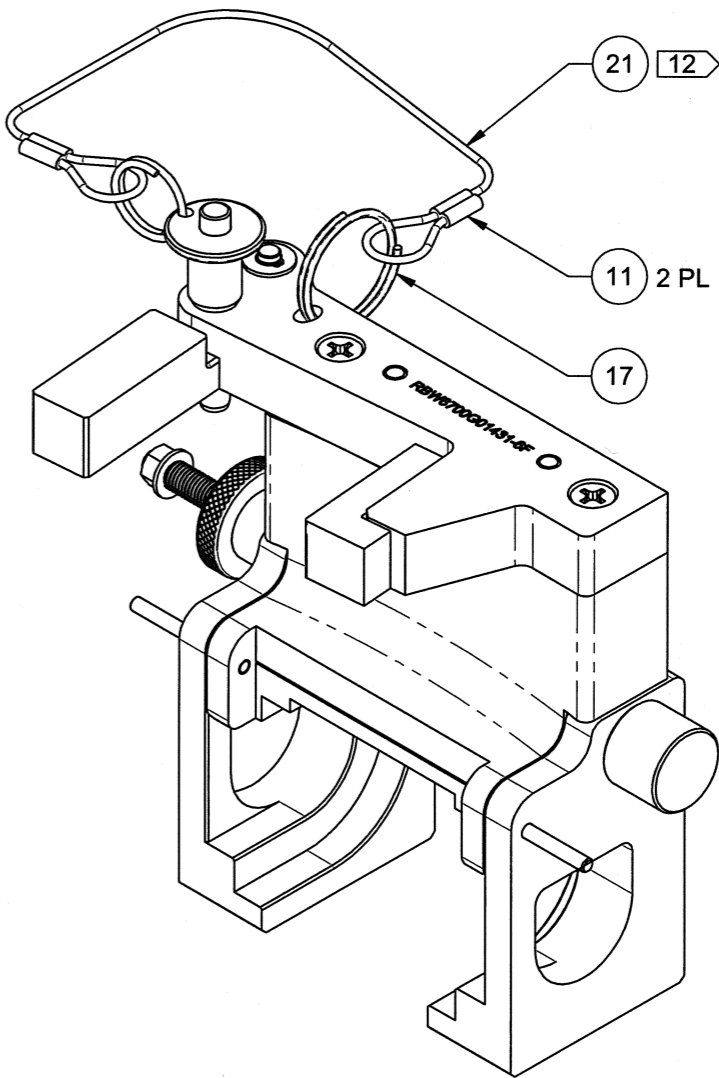


ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6700G01431-6F-2	POSITIONING BASE
-3	1	RBW6700G01431-6F-3	PIN
-4	1	RBW6700G01431-6F-4	PIVOT PIN
-5	1	RBW6700G01431-6F-5	PROTECTION
-6	1	RBW6700G01431-6F-6	POSITIONING BLOCK
-7	1	RBW6700G01431-6F-7	LEFT HAND MOUNTING BLOCK
-8	1	RBW6700G01431-6F-8	RIGHT HAND MOUNTING BLOCK
-9	1	RBW6700G01431-6F-9	MIDDLE MOUNTING BLOCK
-10	1	RBW6700G01431-6F-10	MOUNTING BASE ASSEMBLY
11	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
12	1	McMaster#6121K540 OR EQUIV.	BLACK OXIDE STEEL ROUND KNOB 1/4"-28 X 1" HEAD DIA. X 5/8" HUB DIA. X 3/4" OAL.
13	2	McMaster#9657K299 OR EQUIV.	MUSIC WIRE STEEL COMPRESSION SPRING 0.24" OD. X 1" LG. X 0.026" WIRE DIA.
14	1	McMaster#90273A827 OR EQUIV.	ZINC PLATED STEEL PHILLIPS FLAT HEAD SCREW #10-32 X 3/8" LG. X 82° CSK.
15	2	McMaster#90273A830 OR EQUIV.	ZINC PLATED STEEL PHILLIPS FLAT HEAD SCREW #10-32 X 5/8" LG. X 82° CSK.
16	2	McMaster#90273A835 OR EQUIV.	ZINC PLATED STEEL PHILLIPS FLAT HEAD SCREW #10-32 X 1-1/4" LG. X 82° CSK.
17	1	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
18	1	McMaster#90985A125 OR EQUIV.	17-4 PH SS PUSH BUTTON QUICK RELEASE PIN 1/4" DIA. X 3/4" USABLE LG.
19	1	McMaster#95307A500 OR EQUIV.	CADMIUM PLATED STEEL FLANGE LOCKNUT 1/4"-28 X 7/32" HT.
20	1	McMaster#98410A109 OR EQUIV.	YELLOW ZINC PLATED STEEL RETAINING RING FOR 3/16" OD. X 0.168" ID. X 0.015" THK.
21	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
22	1	NAS1149F0332P	WASHER

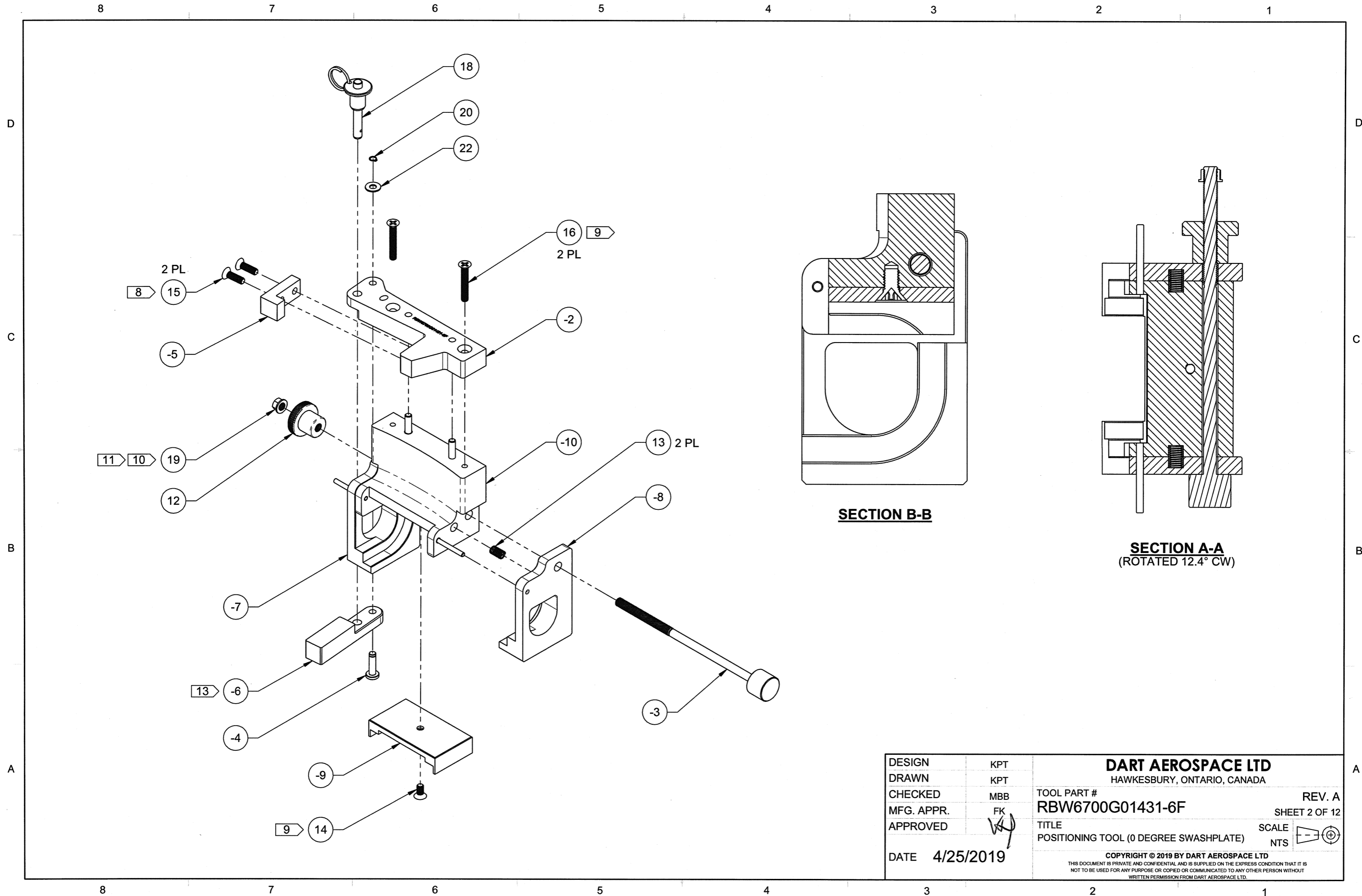


- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 15 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS
 - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 14 AND 16 THEN ASSEMBLE WITH ITEM -10, AND REMOVE EXCESS
 - 10) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 19 THEN ASSEMBLE WITH ITEM -3, AND REMOVE EXCESS
 - 11) INSTALL ITEM 19 WITH ITEM -3 UNTIL ONE THREAD OF ITEM -3 IS EXPOSED
 - 12) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM 18
 - 13) ITEM -6 MUST ROTATE FREELY WHEN ITEM 18 IS REMOVED
 - 14) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

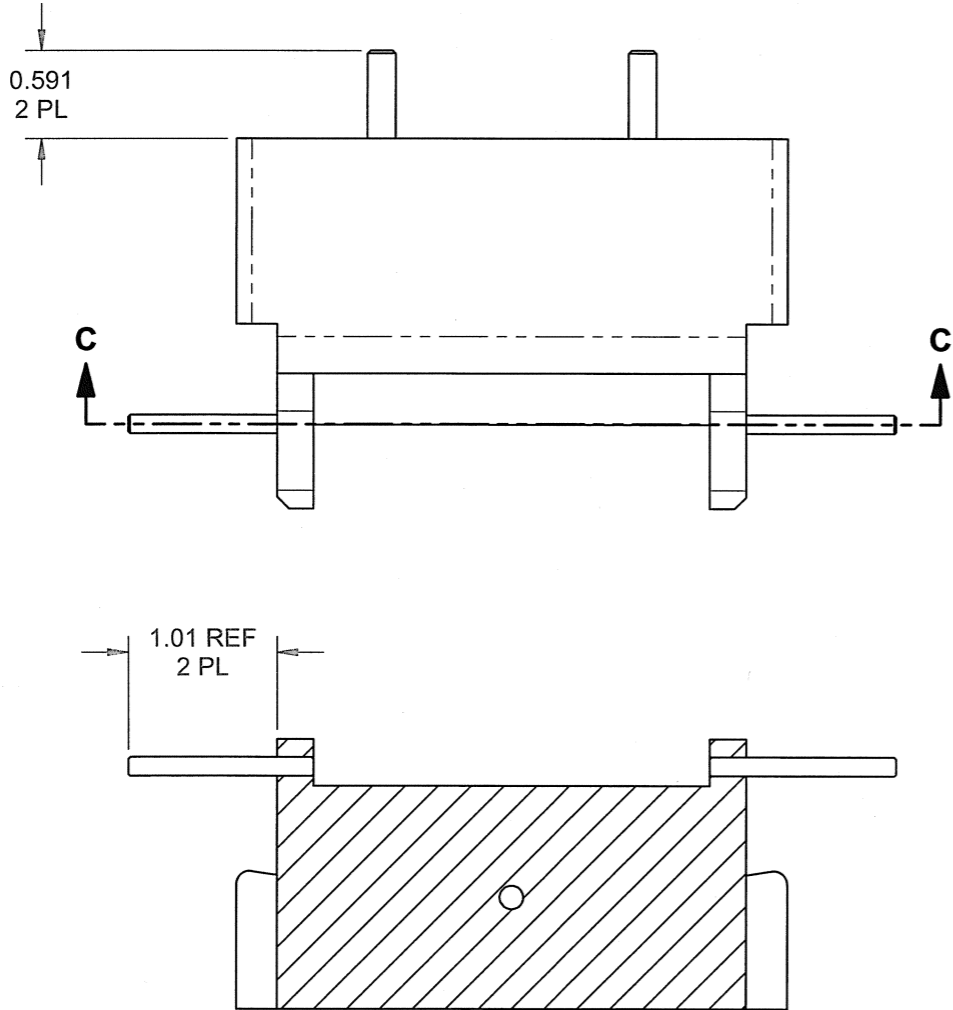


RBW6700G01431-6F POSITIONING TOOL (0 DEGREE SWASHPLATE)

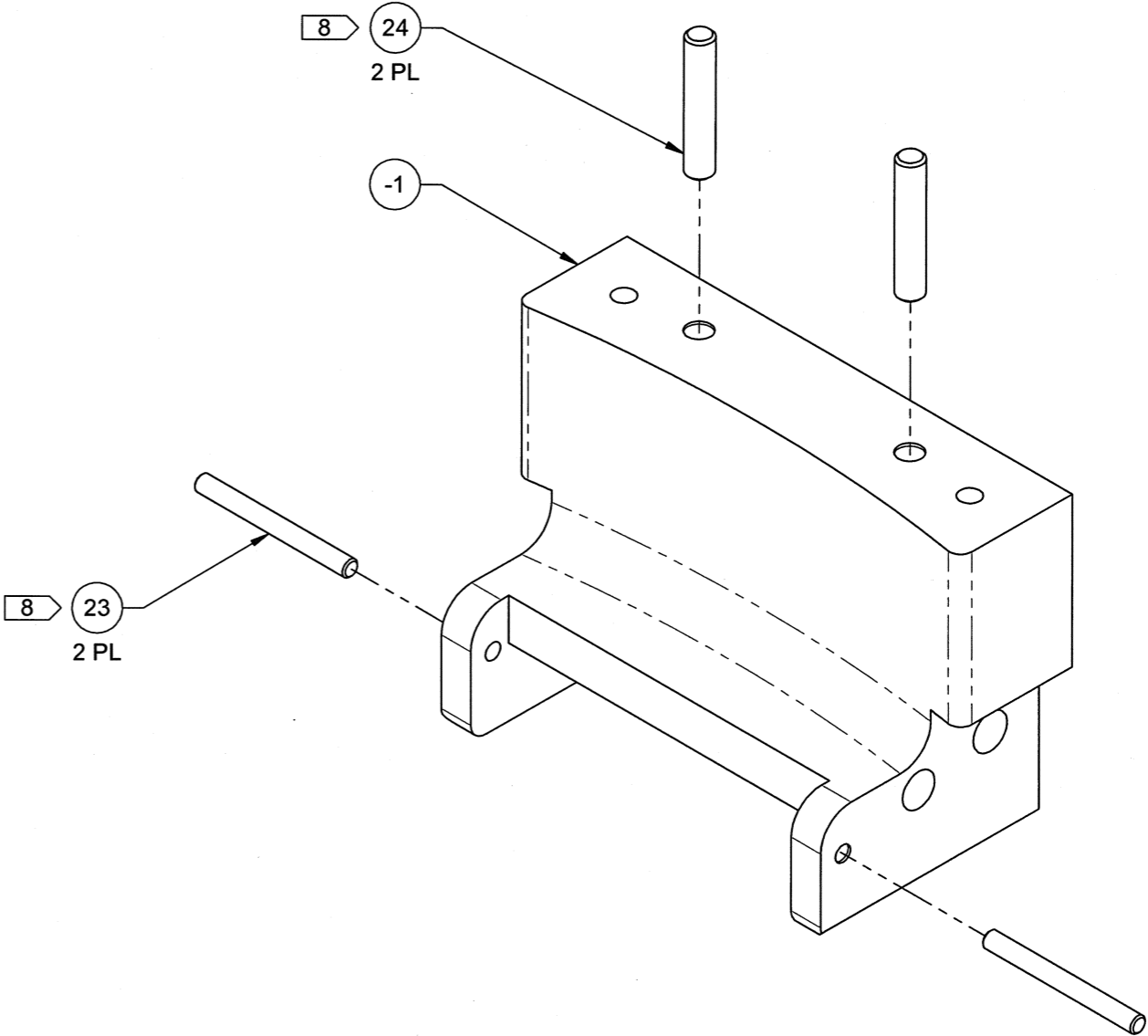
A	NEW ISSUE	19-705	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 1 OF 12
APPROVED	VKP	TITLE	SCALE
DATE	4/25/2019	POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G01431-6F-1	MOUNTING BASE
23	2	McMaster#98381A477 OR EQUIV.	STEEL DOWEL PIN 1/8" DIA. X 1-1/4" LG.
24	2	McMaster#98381A510 OR EQUIV.	STEEL DOWEL PIN 3/16" DIA. X 1" LG.



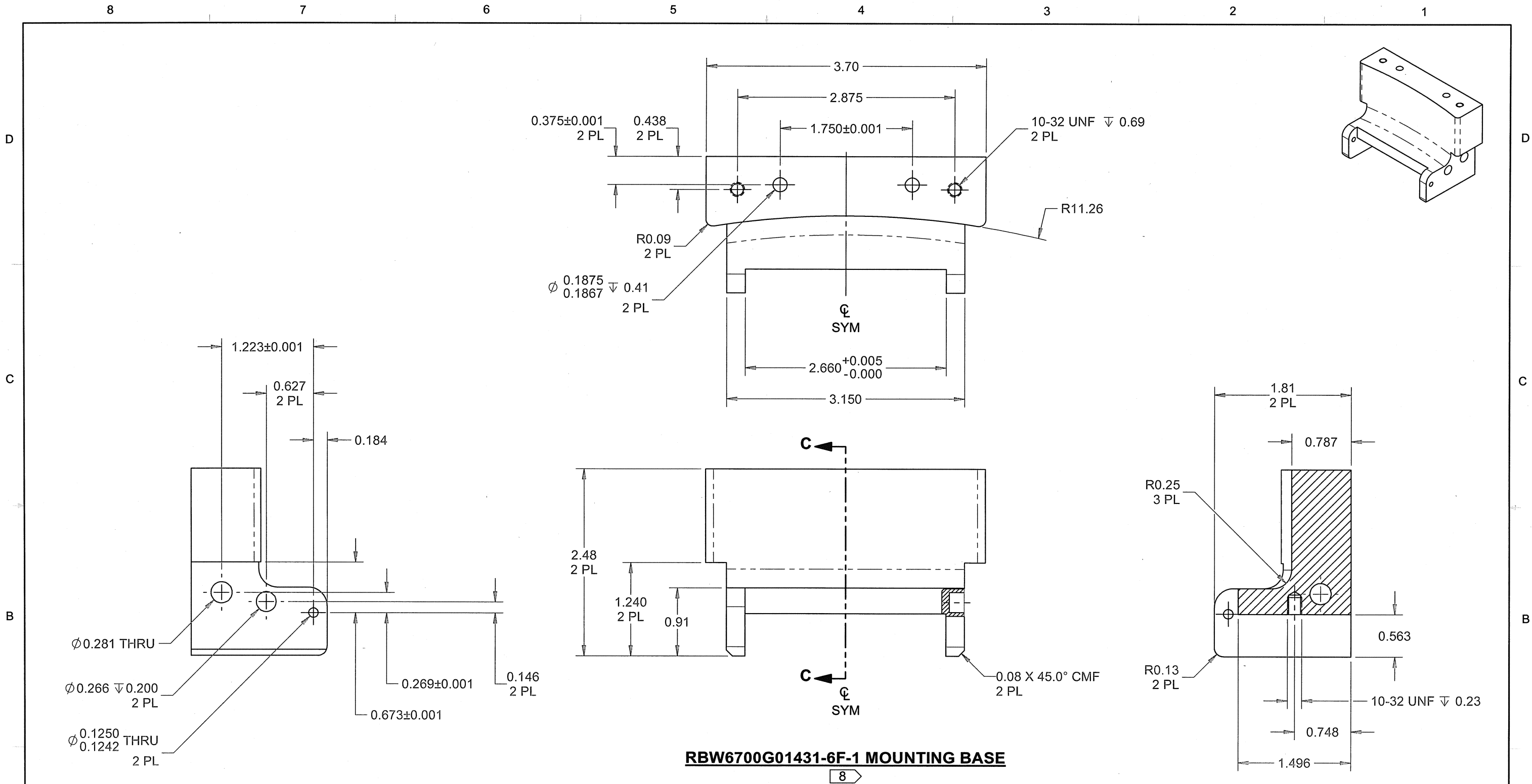
SECTION C-C



RBW6700G01431-6F-10 MOUNTING BASE ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 23 AND 24 WITH ITEM -1, AS SHOWN, AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 3 OF 12
APPROVED		TITLE	SCALE
		POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
DATE	4/25/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



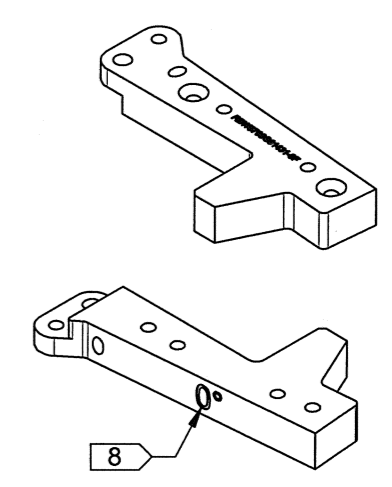
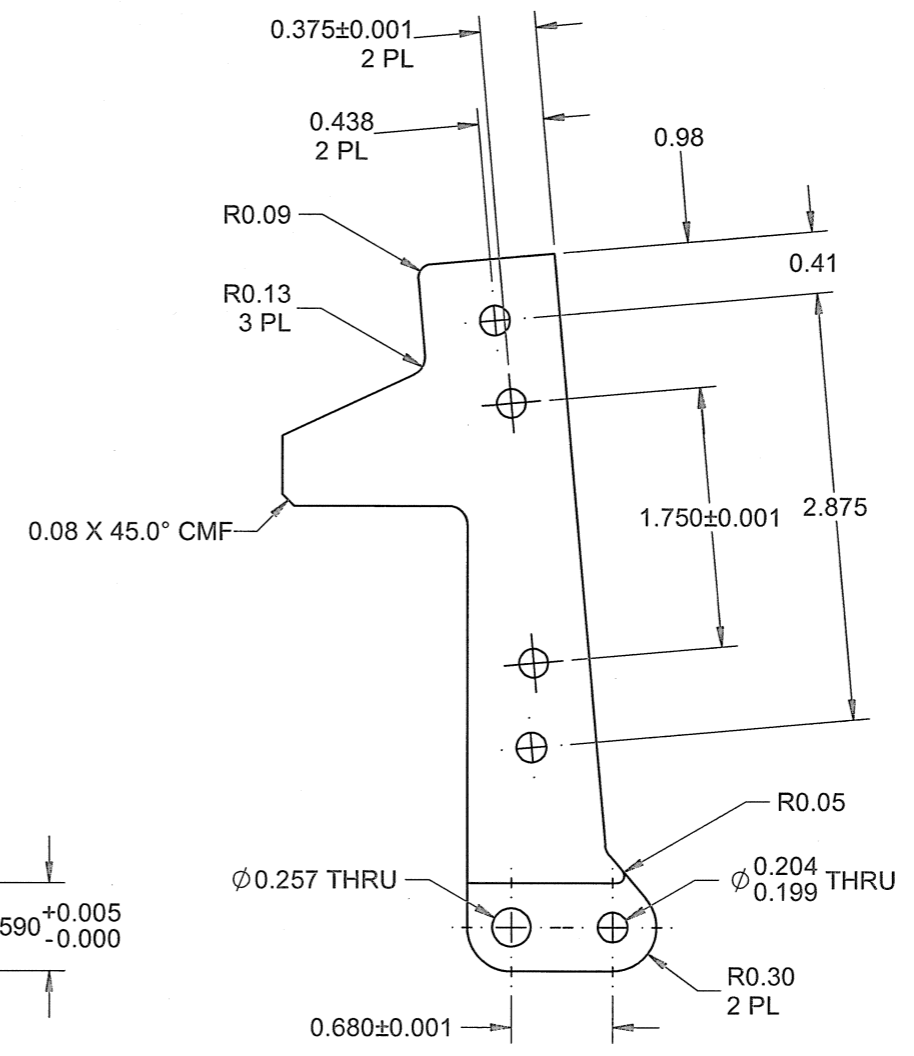
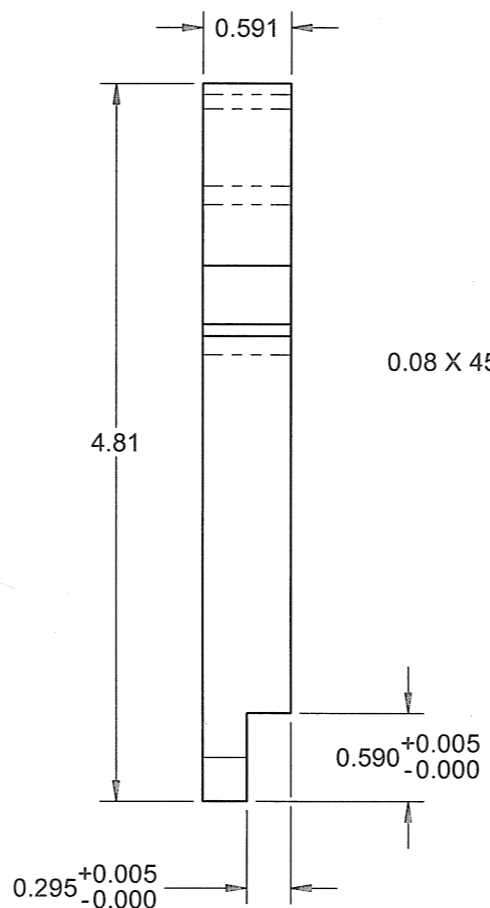
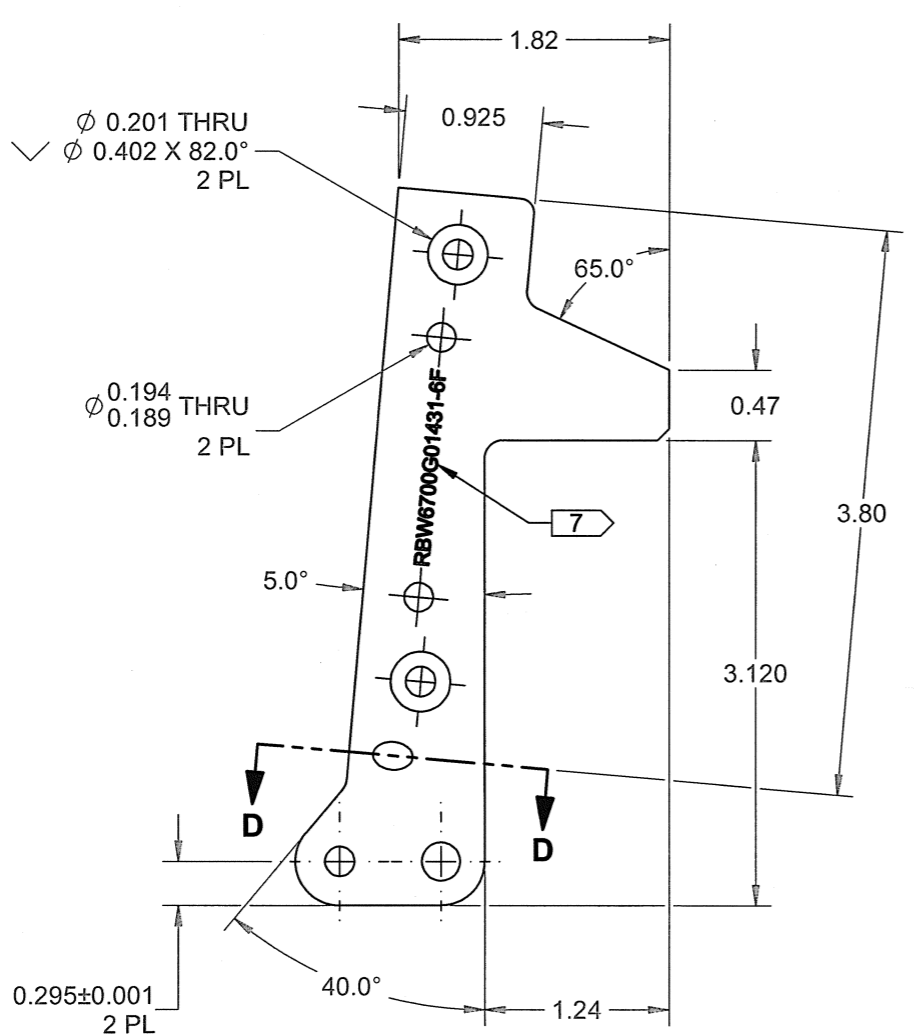
NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RBW6700G01431-6F-1 REV. A.STEP

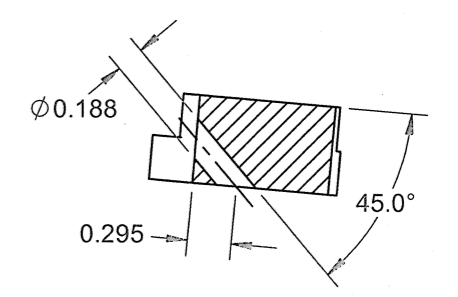
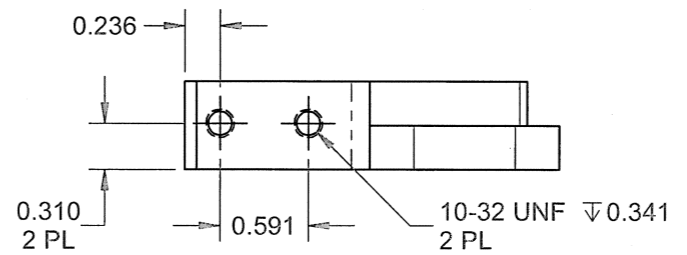
DESIGN	KPT	DART AEROSPACE LTD		A
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA		
CHECKED	MBB	TOOL PART #	REV. A	
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 4 OF 12	
APPROVED		TITLE	SCALE	
		POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS	
DATE	4/25/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD		
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RBW6700G01431-6F-2 POSITIONING BASE



SECTION D-D

- NOTES:
- 1) MATERIAL: 4140 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 5 OF 12
APPROVED		TITLE	SCALE
		POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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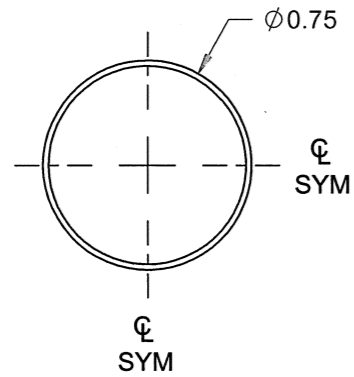
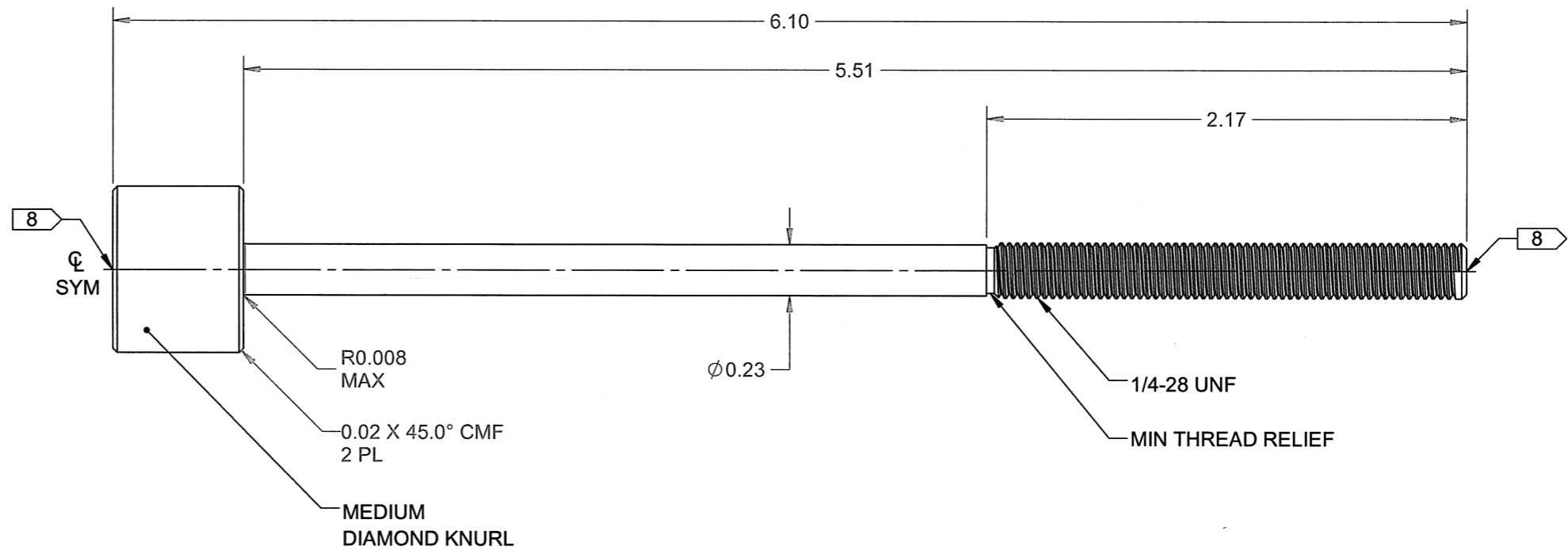
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**RBW6700G01431-6F-3 PIN**

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 6 OF 12
APPROVED	<i>VJP</i>	TITLE	SCALE
DATE	4/25/2019	POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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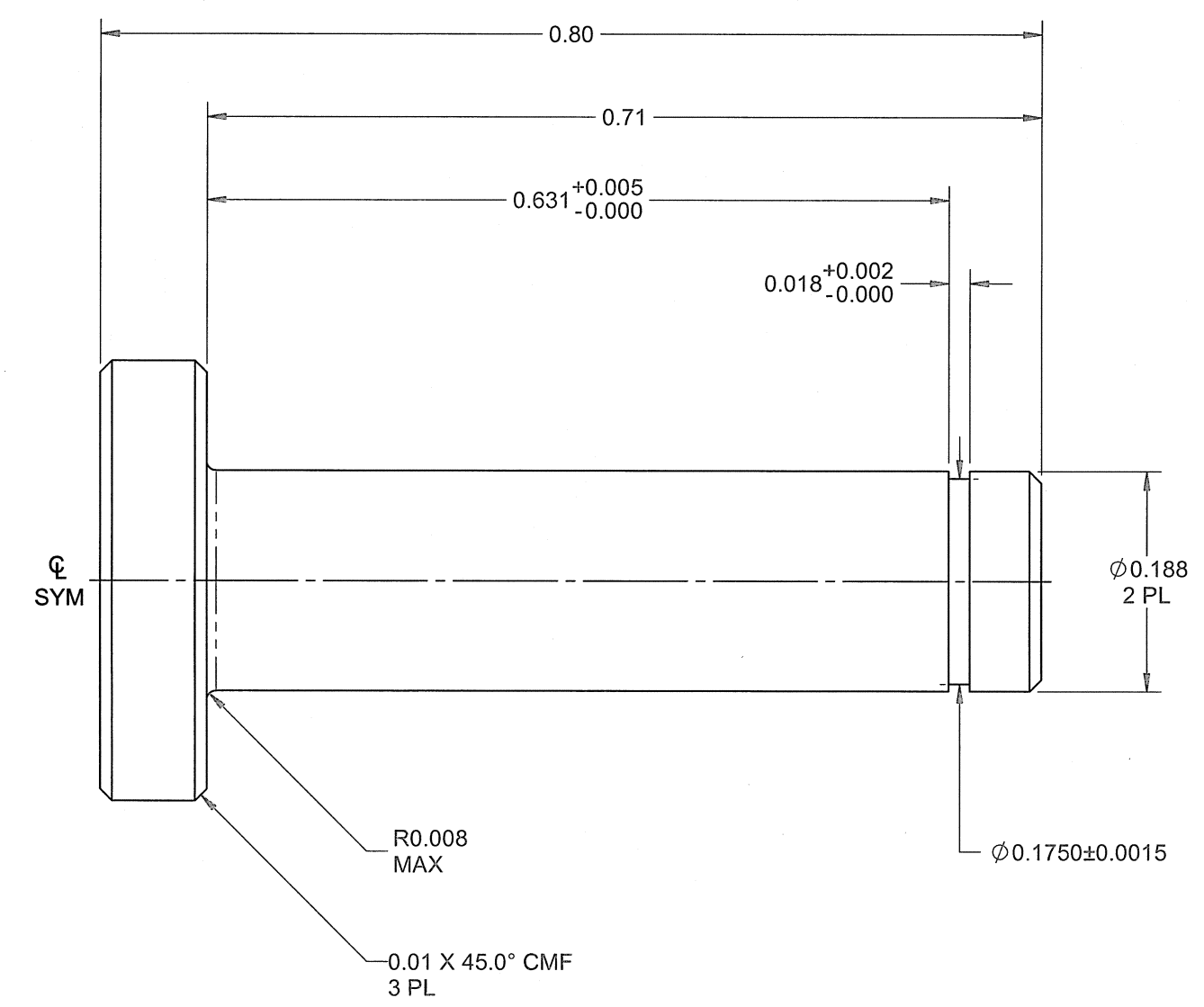
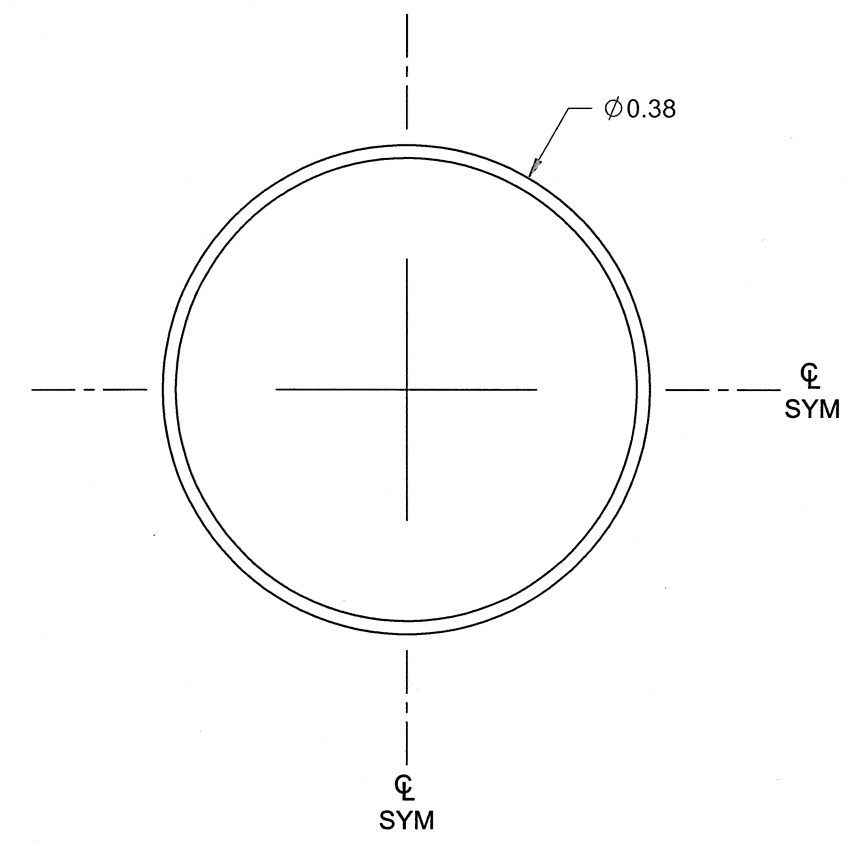
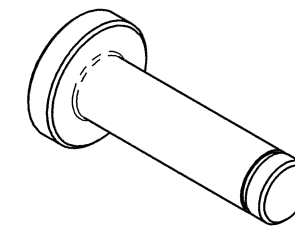
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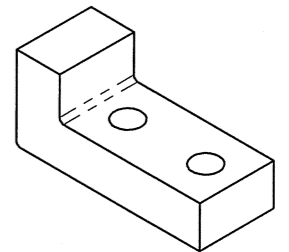
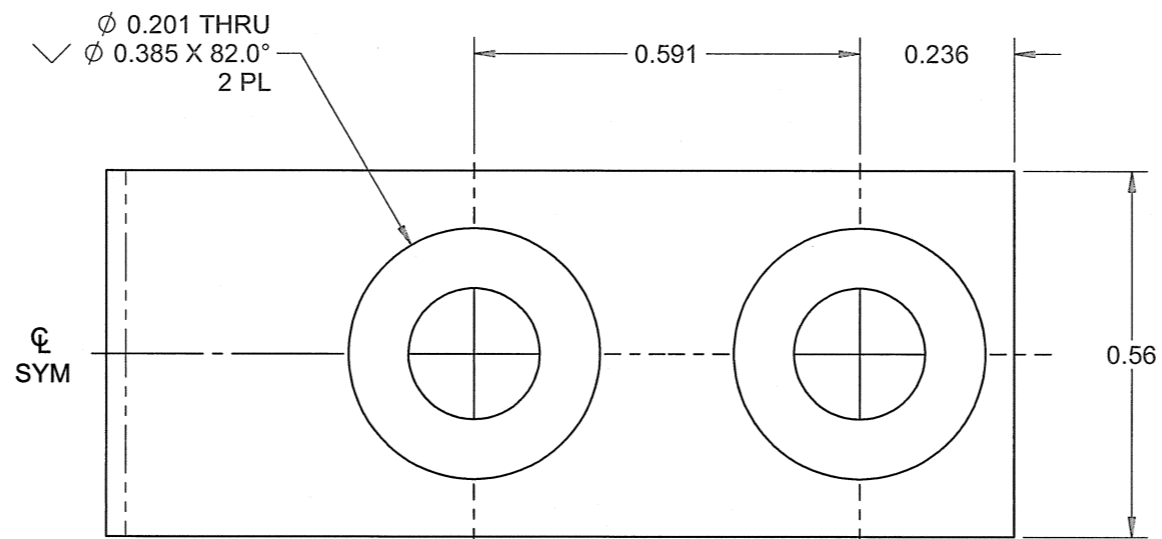
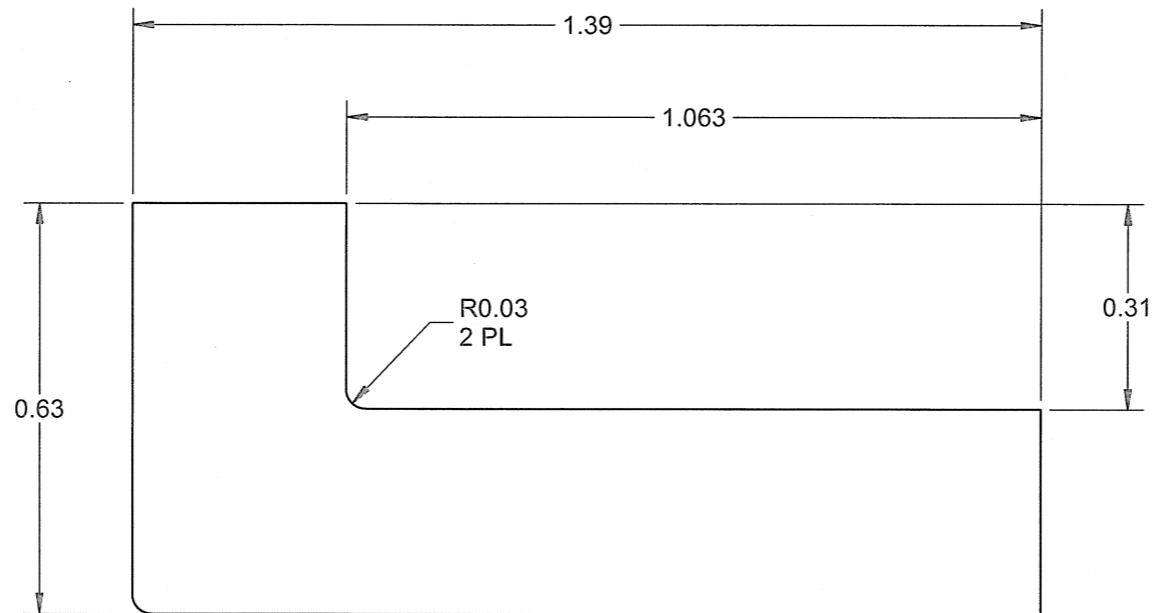
8 7 6 5 4 3 2 1



RBW6700G01431-6F-4 PIVOT PIN

- NOTES:
- 1) MATERIAL: 4140 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 7 OF 12
APPROVED	<i>WY</i>	TITLE	SCALE
		POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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RBW6700G01431-6F-5 PROTECTION

- NOTES:
- 1) MATERIAL: NYLON 6 / UHMW
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 8 OF 12
APPROVED	<i>Wp</i>	TITLE	SCALE
DATE	4/25/2019	POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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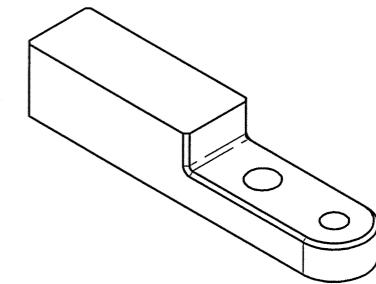
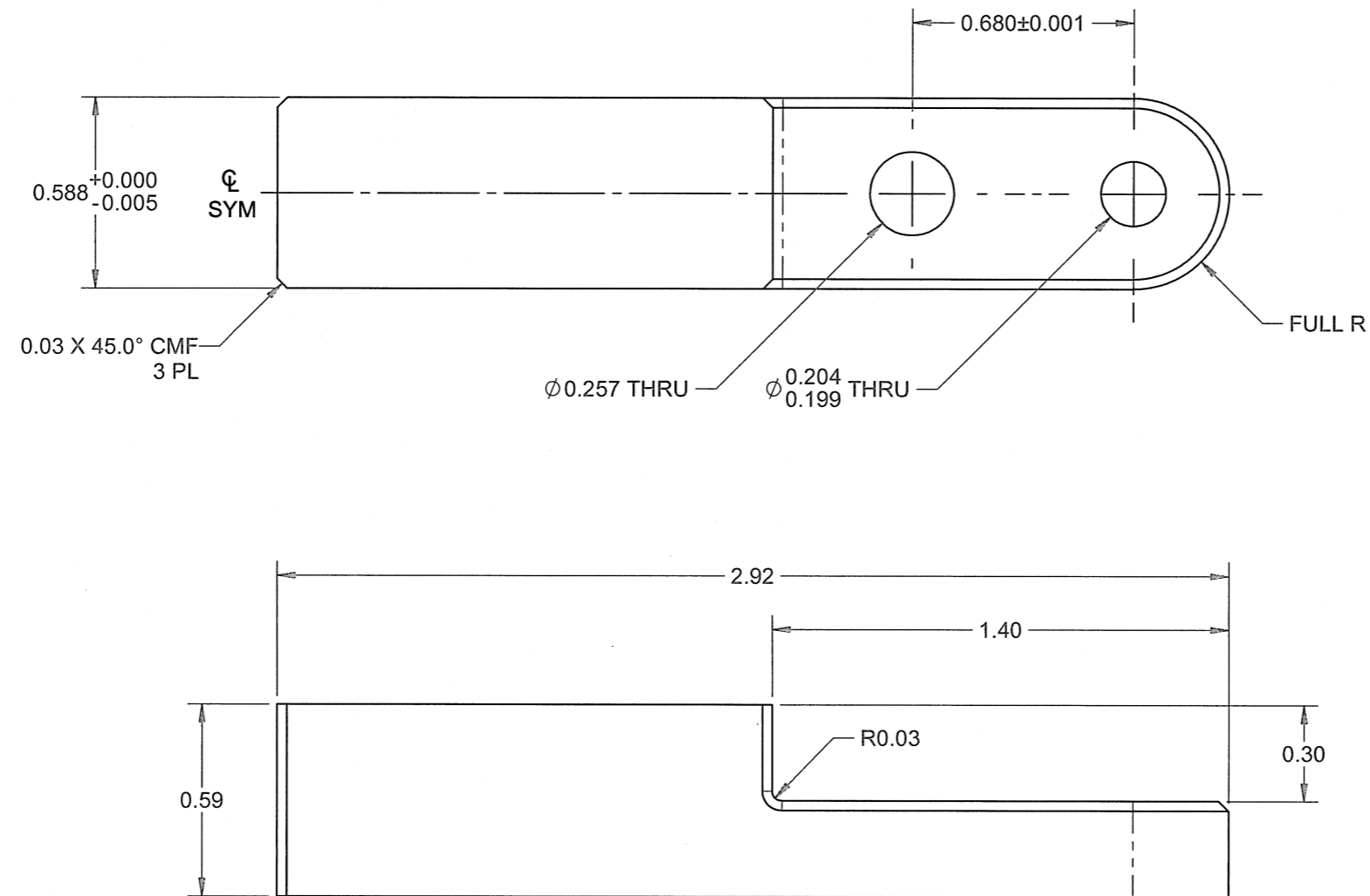
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RBW6700G01431-6F-6 POSITIONING BLOCK**NOTES:**

- 1) MATERIAL: NYLON 6 / UHMW
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 9 OF 12
APPROVED	WTP	TITLE	SCALE
		POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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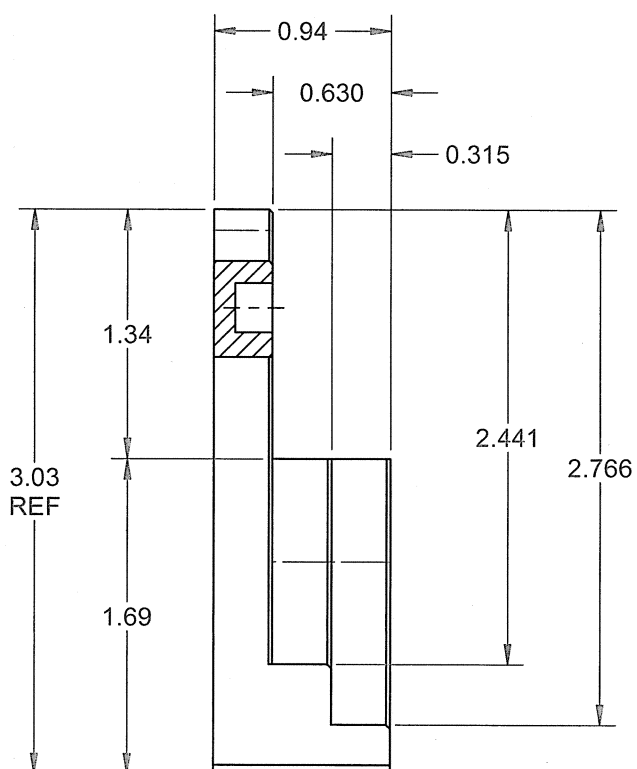
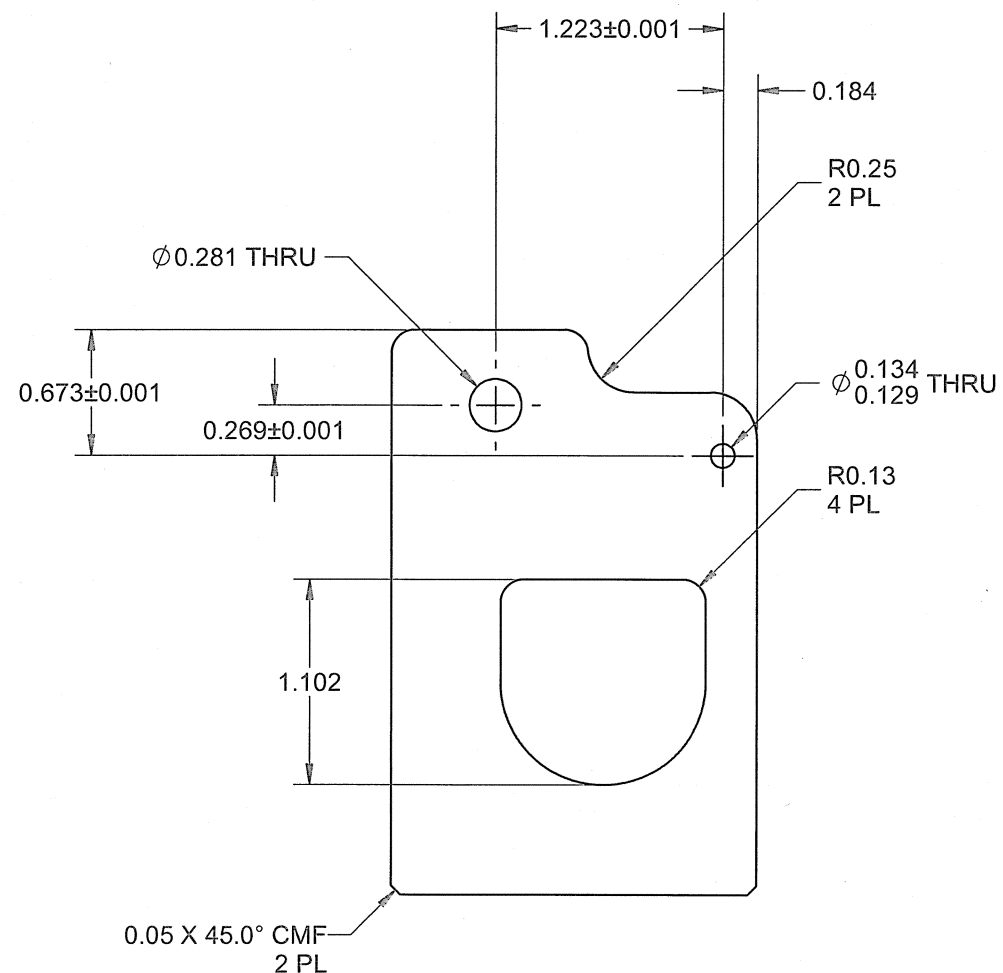
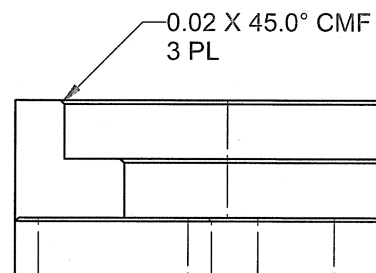
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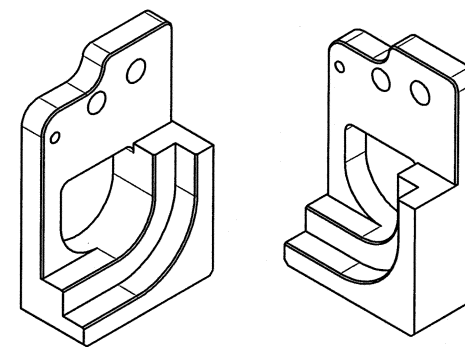
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**RBW6700G01431-6F-7 LEFT HAND MOUNTING BLOCK**

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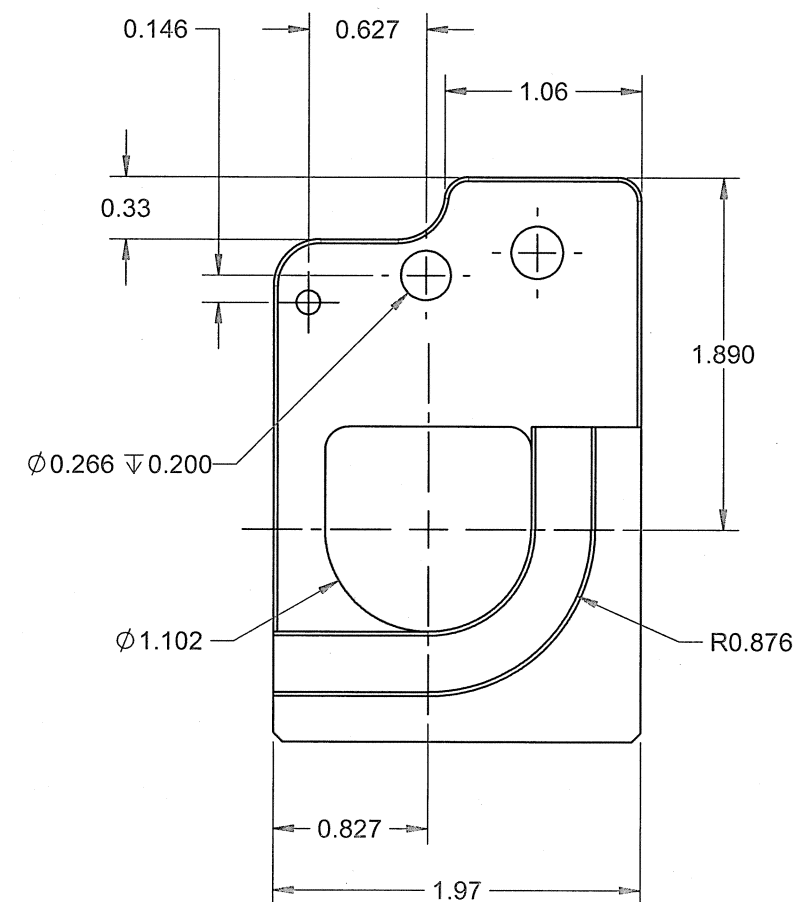


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**NOTES:**

1) MATERIAL: NYLON 6 / UHMW

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°


PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RBW6700G01431-6F-7 REV. A.STEP

DESIGN	KPT	DART AEROSPACE LTD		REV. A
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA		
CHECKED	MBB	TOOL PART #	RBW6700G01431-6F	
MFG. APPR.	FK	TITLE		
APPROVED		POSITIONING TOOL (0 DEGREE SWASHPLATE)	SCALE NTS	SHEET 10 OF 12
DATE 4/25/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD		
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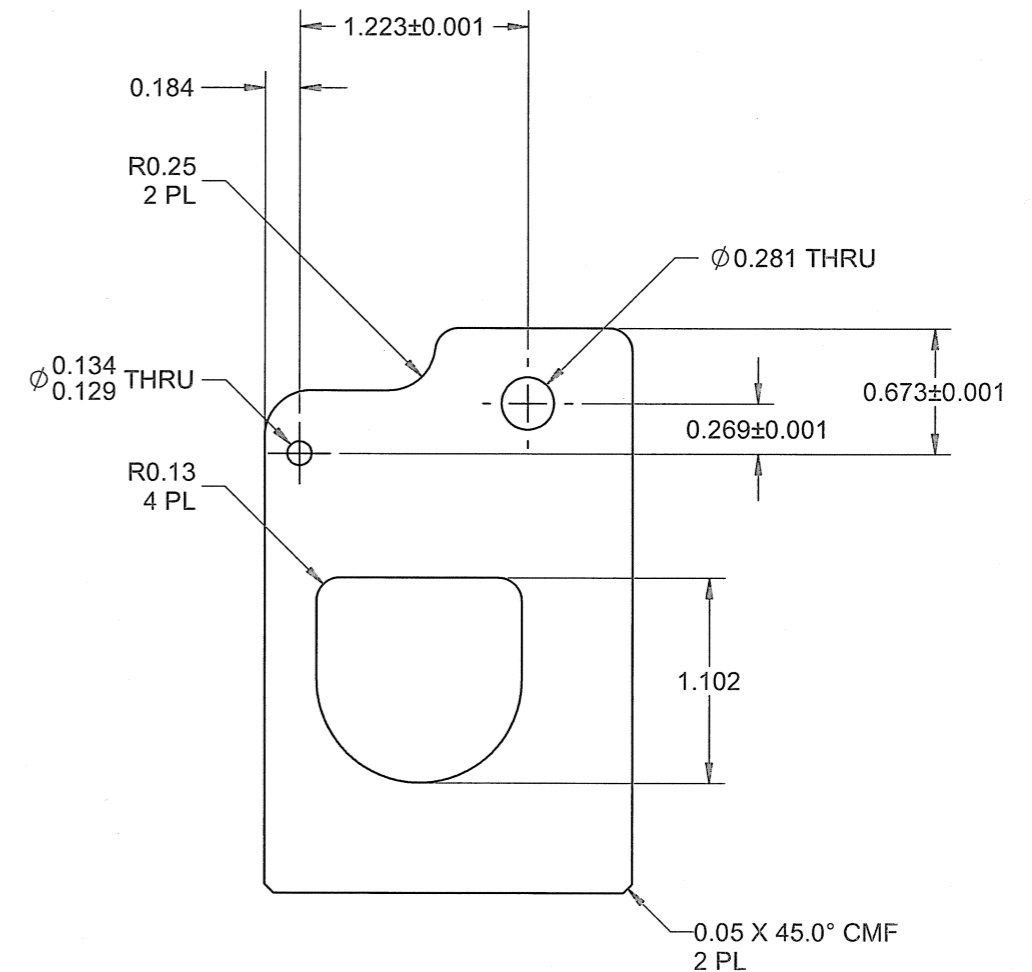
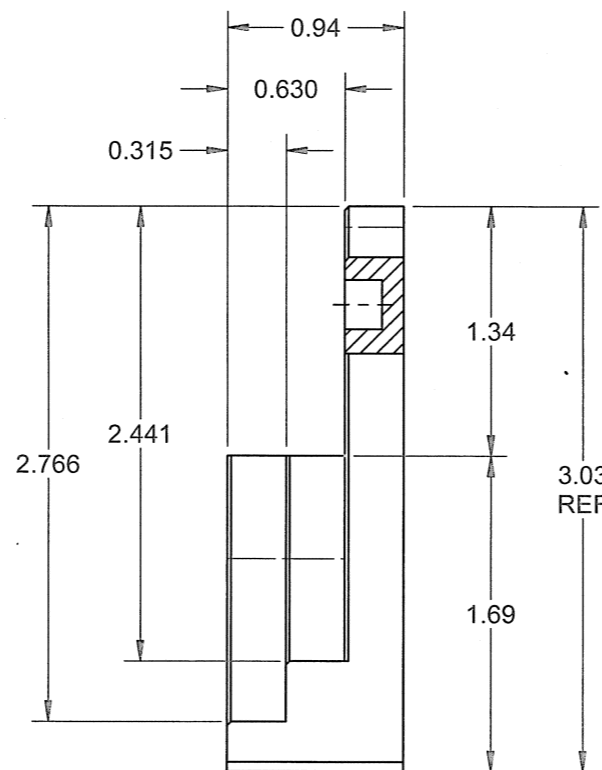
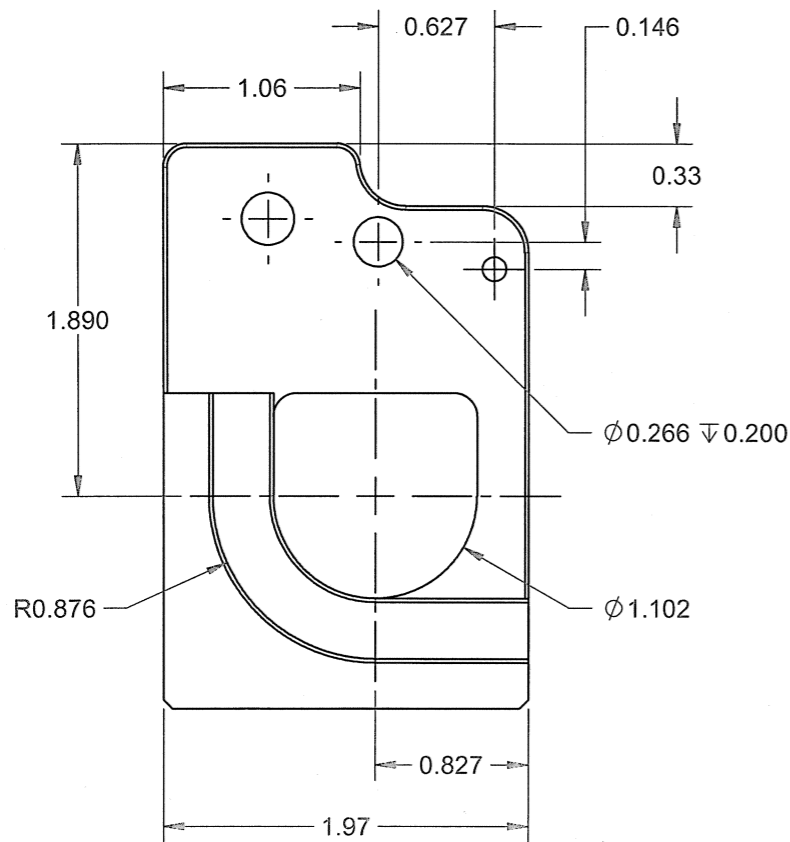
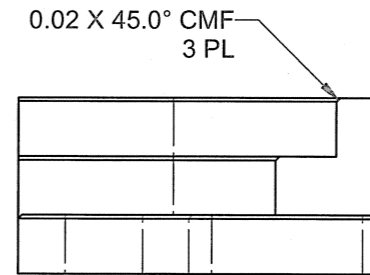
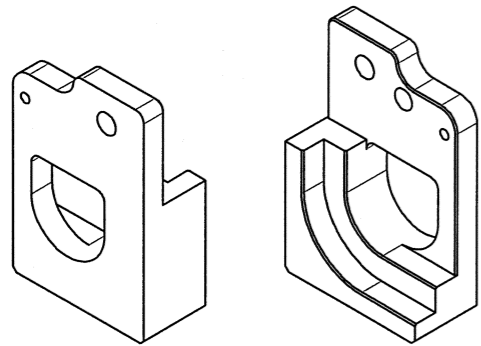
5

4

3

2

1



RBW6700G01431-6F-8 RIGHT HAND MOUNTING BLOCK

8

- NOTES:
- 1) MATERIAL: NYLON 6 / UHMW
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RBW6700G01431-6F-8 REV. A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 11 OF 12
APPROVED	VTP	TITLE	SCALE
DATE	4/25/2019	POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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8 7 6 5 4 3 2 1

D

C

B

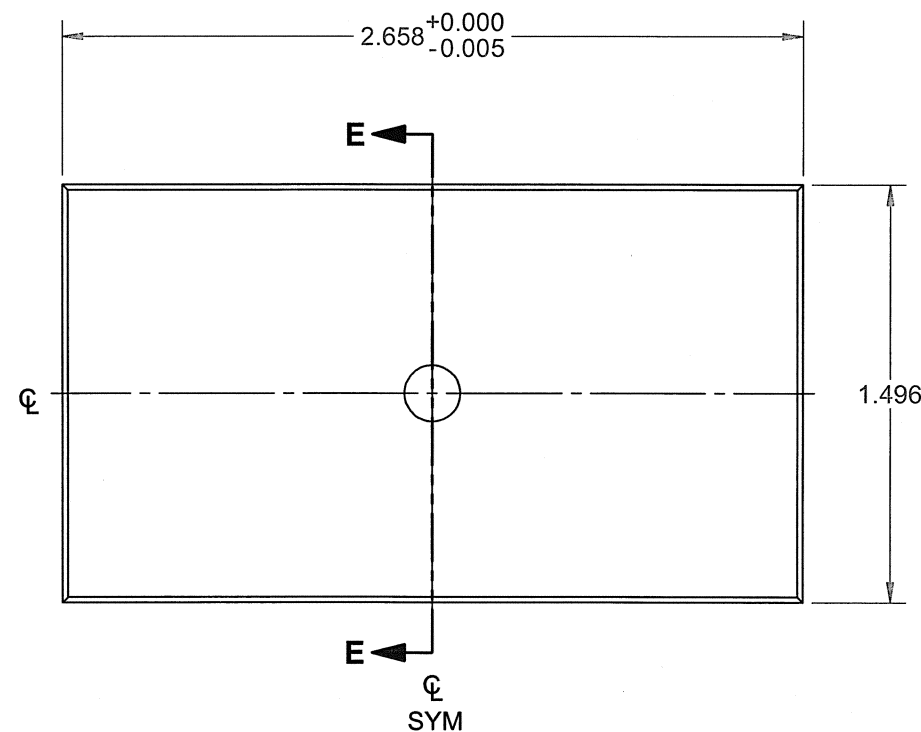
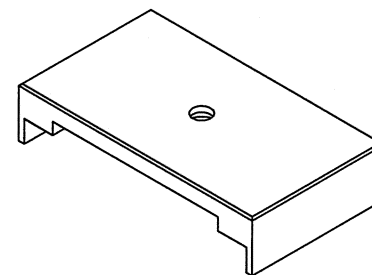
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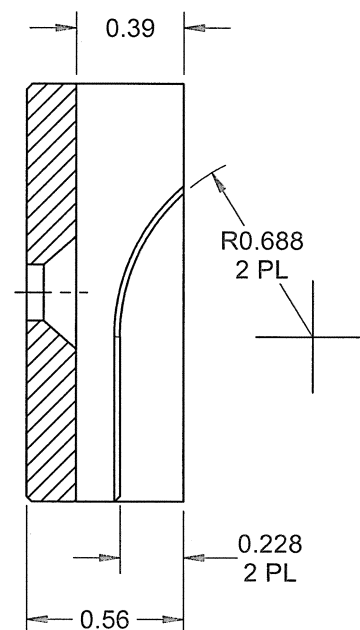
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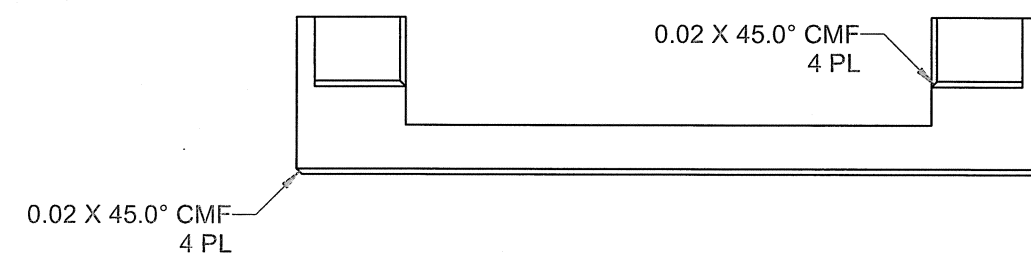
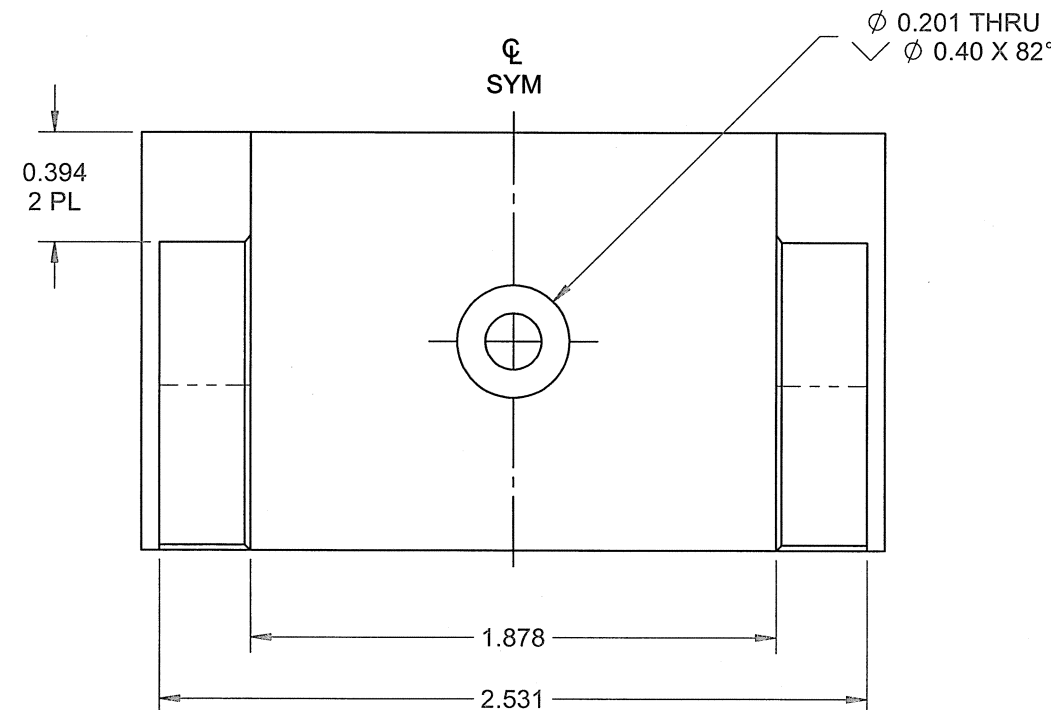


RBW6700G01431-6F-9 MIDDLE MOUNTING BLOCK

8



SECTION E-E



- NOTES:
- 1) MATERIAL: NYLON 6 / UHMW
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RBW6700G01431-6F-9 REV. A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6700G01431-6F	SHEET 12 OF 12
APPROVED		TITLE	SCALE
		POSITIONING TOOL (0 DEGREE SWASHPLATE)	NTS
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